

LUSN

17MT53

# Fifth Semester B.E. Degree Examination, Dec.2019/Jan.2020 Hydraulics and Pneumatics

Time: 3 hrs.

TUTE

ANGALORY

Max. Marks: 100

Note: Answer any FIVE full questions, choosing ONE full question from each module.

# Module-1

- a. Define Pascal's law and explain how it can be applied to a simple hydraulic jack. (08 Marks)
  - b. A hydraulic press has a ram of 30cm diameter and a plunger of 4.5cm diameter. Find the weight lifter by the hydraulic press when the force applied at the plunger is 500N. (06 Marks)
  - c. With a neat circuit diagram, explain the basic components of a hydraulic system. (06 Marks)

## OR

- 2 a. Determine the volumetric efficiency of a gear pump of external diameter and internal diameter of gears 75mm and 50mm respectively and width of the gear teeth 50mm, if the actual discharge is 30LPM at 1800 rpm.
  - b. Derive an expression for the volumetric displacement and theoretical flowrate of bent axis piston pump.

    (08 Marks)
  - c. Differentiate between positive displacement pump with dynamic pump. (06 Marks)

# Module-2

- 3 a. Classify the motor and explain external gear motor with a neat sketch. (10 Marks)
  - b. Why cushioning is needed in a hydraulic cylinder? With a neat sketch, explain end cushioning in hydraulic cylinder. (10 Marks)

#### OR

- 4 a. With a neat sketch, explain the working principle of the solenoid actuation in Direction Control Valves (DCV's). (10 Marks)
  - b. Explain the following with neat sketch:
    - i) Pressure reducing valve ii) Unloading valve

(10 Marks)

## Module-3

- 5 a. Define filter. With a neat sketch, explain the different locations of filters in a hydraulic system. (08 Marks)
  - b. Explain the factors which affects the sizing of the reservoirs with a neat sketch. (08 Marks)
  - c. List out the desirable properties of hydraulic oil.

# (04 Marks)

(10 Marks)

- 6 a. What is an accumulator? With a neat sketch, explain the types of accumulators. (10 Marks)
  - b. Explain with a neat circuit diagram, the working of a regenerative circuit.

# Module-4

- 7 a. With a neat sketch, explain the design and construction features of 2/2 way ball and 3/2 way disc seat type of DC valves. (10 Marks)
  - b. Explain with a neat sketch, construction and operation of a quick exhaust valve to increase the actuation speed of a cylinder in a pneumatic system. (10 Marks)

## OR

- 8 a. Symbolically represent the following:
  - i) Single acting cylinder
  - ii) Push button operated 3/2 DCV
  - iii) Roller operated spring retracted 3/2 limit switch
  - iv) Solenoid actuated and spring reset 5/2 valve
  - v) Variable throttle valve.

(10 Marks)

b. With a block diagram, explain 3 stages of preparation of compressed air.

(10 Marks)

## Module-5

- 9 a. With a neat circuit diagram, briefly explain the pressure controlled reversal without limit switch. (10 Marks)
  - b. Explain with a pneumatic circuit, the control of extension of a double acting cylinder using OR and AND logic gate. (10 Marks)

### OR

10 a. Explain with a neat sketch, the working of an electrical relay.

(10 Marks)

b. Explain the motion step diagram for a double acting cylinder.

(10 Marks)

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