

GBCS SCHEWE

17MT53

Fifth Semester B.E. Degree Examination, Jan./Feb. 2021 **Hydraulics and Pneumatics**

Time: 3 hrs.

Max. Marks: 100

Note: Answer any FIVE full questions, choosing ONE full question from each module.

Module-1

- Differentiate between positive displacement pump with dynamic pump. (06 Marks)
 - State Pascal's law. In a hydraulic press, a force of 100N exerted on the small piston. Determine the upward force on the larger piston. The area of the small piston is $50 \times 10^2 \text{mm}^2$ and the area of the large piston is $500 \times 10^2 \text{mm}^2$. Also find the distance moved by the large piston if the small piston moves by 100mm.
 - c. Explain the construction and working of balanced vane pump.

(08 Marks)

- A pump supplies oil at 0.0016m³/s at a 40mm diameter double acting hydraulic cylinder. If the load is 500N and the rod diameter is 20mm, find
 - i) Cylinder KW power during the extending stroke
 - ii) Cylinder KW power during the retraction stroke
 - iii) Pressure during extension and retraction stroke
 - iv) Piston velocity during extension and retraction stroke.
 - (10 Marks) b. Derive an expression for the volumetric displacement and theoretical flow rate of bent axis axial piston pump. (10 Marks)

Module-2

- Classify the motor and explain external gear motor with a neat sketch. (10 Marks)
 - Why cushioning is needed in a hydraulic cylinder? With a neat sketch, explain end cushioning in hydraulic cylinder. (10 Marks)

OR

a. With a neat sketch, explain the working principle of the solenoid actuation in DCV's.

(10 Marks)

Explain the following: i) Pressure relief valve ii) Unloading valve.

(10 Marks)

Module-3

List out desirable properties of hydraulic oil.

(04 Marks)

- Explain the factors which affecting the sizing of the reservoirs with neat sketch. (08 Marks)
 - What are sealing devices? Explain the types of sealing devices with neat sketch. (08 Marks)

OR

- What is an accumulator? With a neat circuit diagram, explain the applications of 6 (10 Marks)
 - b. Explain with a neat circuit diagram, the working of a regenerative circuit. (10 Marks)

Any revealing of identification, appeal to evaluator and /or equations written eg. 42+8 = 50, will be treated as malpractice. Important Note: 1. On completing your answers, compulsorily draw diagonal cross lines on the remaining blank pages.

Module-4

- With a neat circuit diagram, explain the direct and indirect actuation of pneumatic cylinder. (10 Marks)
 - Write down the advantages, disadvantages and the applications of the pneumatic systems. (10 Marks)

- Symbolically represent the following:
 - i) Single acting cylinder
 - ii) Push button operated 3/2 DCV
 - iii) Roller operated spring retracted 3/2 limit switch
 - iv) Solenoid actuated and spring reset 5/2 valve
 - (10 Marks) v) Variable throttle valve. (10 Marks)
 - b. With a block diagram, explain three stages of preparation of compressed air.

Module-5

- Explain with a pneumatic circuit, the control of extension of a double acting cylinder using 9 (10 Marks) OR and AND logic gate.
 - With a neat circuit diagram, briefly explain the time dependent retraction without limit (10 Marks) switch.

- (10 Marks) Explain the motion step diagram for a double acting cylinder.
 - What is an electrical relay? How does it work? Explain the brief with a neat sketch.

(10 Marks)